

d-limonene (active ingredient) (CAS 5989-27-5)  
cocamide diethanolamine (DEA) (emulsifier) (CAS 68603-42-9)  
alcohol C6-12 (emulsifier) (CAS 68937-66-6)  
alcohol C10-16 (emulsifier) (CAS 69227-22-1)  
sodium carbonate peroxide (oxidizer) (CAS 01560-89-4)  
sodium carbonate (washing soda, pH adjuster) (CAS 000497-19-8)  
sodium bicarbonate (baking soda, pH adjuster) (CAS 144-55-8)  
sodium cocoate (surfactant) (CAS 61789-31-9)  
glycerin (humectant, preservative) (CAS 56-81-5)  
water (solvent)  
citric acid (pH adjuster) (CAS 77-92-9)  
sodium laurel sulfoacetate (SLSa, surfactant) (CAS 1847-58-1)

Degreaser concentrate is made by Citrus Depot in Florida, USA,  
Meliora in Illinois, USA and GMA in Vermont, USA.